



City of Cleveland
Justin M. Bibb, Mayor

Department of Finance
Division of Purchases & Supplies
601 Lakeside Avenue, Room 128
Cleveland, Ohio 44114-1080
216/664-2620 • Fax: 216/664-2177
www.cleveland-oh.gov

July 24, 2026

ADDENDUM 1

BID TITLE: File No.73-26 Purchase of Traffic Signal Support

BID DUE: Thursday, August 13, 2026 at 12 o'clock noon (Eastern Time)

Attention Bidders:

We have been requested to issue the addendum for the following:

Please ensure that a copy of this addendum is included and returned with the bid specifications furnished to you by this office, as it will have the same force and effect as if it were part of the specifications originally issued.

1. Answer questions received from per-bid meeting.

If you have any questions regarding the attached, please contact Purchases and Supplies at purchasing@clevelandohio.gov. Thank you for your prompt attention and assistance in this matter. Also, please ensure that copy of this addendum is included and returned with the bid specifications furnished to you by this office, as it will have the same force and effect as if it were part of the specifications originally issued.

Signature of Potential Bidder & Name of Company

Today's Date

Thank you,
Donia Patterson, Assistant Administrator
Purchases & Supplies
CC:



CITY OF CLEVELAND
Mayor Justin M. Bibb
PUBLIC WORKS

Addendum #1 – File 73-26, Purchase of Traffic Signal Support

*** Regarding the 20% CSB Participation – See attached**

The OEO participation goal of 20% listed in the bid is removed.
The OEO requirement has been waived for this contract. Bidders do not need to meet an OEO participation goal and do not need to submit OEO participation forms with their bid.

***Attached is the additional specification to include powder coating of signal poles**



City of Cleveland
Justin M. Bibb, Mayor

Office of Equal Opportunity
Tyson T. Mitchell, Director

Subcontracting Goal Change Request Form

For contracting opportunities greater than \$50,000

Note: Under Chapter 187 C.O., Contracting Departments are required to use their best efforts to utilize CSBs, MBEs and FBEs as subcontractors on all contracts greater than \$50,000.00. Departments should use this form to request a waiver or reduction of the subcontracting goals established under Sections 187.04 and 187.06. Should the OEO approve the change, the revised subcontracting goal(s) shall be stated in the bid or proposal documents. If the Department requests a waiver of the subcontracting goal(s), it must submit reasons why subcontracting is infeasible or impracticable, and/or must document that there are no certified subcontractors available to participate in the contract.

Project Name/Contract Services: Purchase of Traffic Signal Supports

Contract Type: ☐ Public Improvement ☐ Professional Service ☒ Purchase ☐ Other: _____

Funding Source(s): ☐ City ☐ Federal ☐ State ☐ Other: _____

Established Subcontracting Goal(s): _____ MBE _____ FBE 20% CSB

Proposed Subcontracting Goal(s): _____ MBE _____ FBE 0% CSB

Waiver of OEO Subcontracting Goal(s) Requested? ☒ Yes ☐ No

Brief explanation of reason(s) a subcontracting goal change or waiver is requested for this contract:

Bid Specs/RFP Description of Services must be attached: ☒ Included

The above items are being purchased, directly from the manufacturer's distributor. All work being performed will be handled by the manufacturer/distributor. There is no opportunity for sub-contracting. There are no registered CSBs available for participation on this procurement. This material is being purchased for the Division of Traffic Engineering.

Signed: _____

Printed Name: Robert Mavec, Commissioner

Director of Public Works/Traffic Engineering

OEO Review:

Waiver: Approved: ☒ Denied: ☐

Goal Change(s): Approved: ☐ Denied: ☐

New Goals: 0% MBE 0% FBE 0% CSB

- ☒ Reasonable and necessary requirements of contract preclude subcontracting.
- ☐ Sufficient certified contractors who are qualified and capable of providing the goods or services the contract requires are unavailable.
- ☐ Goods and/or services to be furnished under the contract are available only from a sole source.
- ☐ An emergency exists which requires goods or services to be provided with such immediacy that it is impracticable to comply with the subcontracting goals.
- ☐ Other: _____

Signed: _____, OEO Evaluator Date: 6/29/2026

Signed: _____, OEO Director Date: 6/29/2026

Questions? Contact OEO at (216) 664-2667 for assistance.

January 10, 2022

CITY OF CLEVELAND TRAFFIC SIGNAL SUPPORT SPECIFICATIONS

In addition to the requirements of specification, signal supports shall be painted in accordance with the following:

Powder coating – color: Dark Bronze

Surface preparation – the exterior steel surface shall be blasé cleaned to steel structures painting council surface preparation specification No. 6 (SSPC-SP6) requirements utilizing cast steel abrasives conforming to the Society of Automotive Engineers (SAE) recommended practice J827. The blast method used is a recirculating, closed cycle centrifugal wheel system with abrasive conforming to SAE shot number S280.

Interior coating – interior surfaces (pole shafts only) at the base end for a length of approximately 2.0 feet shall be mechanically cleaned and coated with a zinc rich epoxy powder. The coating shall be electrostatically applied and cured in a gas fired convection oven by heating the steel substrate to a minimum of 350 degrees Fahrenheit and a maximum of 400 degrees Fahrenheit.

Exterior coating – all the exterior surfaces shall be coated with a urethane or triglycidyl isocyanurate (TGIC) polyester powder to a minimum film thickness of 2.0 mils (0.002"). The coating shall be electrostatically applied and cured in a gas fired convection oven by heating the steel substrate to a minimum of 350 degrees Fahrenheit. The thermosetting powder resin shall provide both intercoat as well as substrate fusion adhesion that meets 5A or 5B classifications of ASTM D3359.

Combination coating galvanized-powder top coat color: Dark Bronze

Surface preparation – prior to being incorporated into an assembled product, steel plates $\frac{3}{4}$ inches or more in thickness shall be blast cleaned when required to remove rolled-in mill scale, impurities and non-metallic foreign materials. After assembly, all weld flux shall be mechanically removed. The iron or steel product shall be degreased by immersion in an agitated 4.5% - 6.0% concentrated caustic solution elevated to a temperature ranging from 150 degrees Fahrenheit to 190 degrees Fahrenheit. It shall next be rinsed clean from any residual effects of the caustic or acid solutions by immersion in a circulating fresh water bath. Final preparation shall be accomplished by immersion in concentrated zinc ammonium chloride flux solution heated to 130 degrees Fahrenheit. The solution's acidity content shall be maintained between 4.5 – 5.0pH. The assembly shall be air-dried to remove any moisture remaining in the flux coat and/or trapped within the product.

Zinc coating – the product shall be hot-dip galvanized to the requirements of either ASTM A123 (fabricated products) or ASTM A153 (hardware items) by immersion in a molten bath of prime western grade zinc maintained between 810 degrees Fahrenheit and 850 degrees Fahrenheit. The entire product shall be totally immersed with no part of it protruding out of the zinc (no double dipping). This is to limit a risk of trapped contaminants containing chlorides and reduce the risk of bare spots (bare spots can occur when flux on the steel surface is burned away by heat of the first dip). Maximum aluminum content of the bath shall be 0.01%. Flux ash shall be skimmed from the bath surface prior to immersion and extraction of the product to assure a debris free zinc coating.

Exterior coating – all galvanized exterior surfaces shall be coated with a urethane or triglycidyl isocyanurate (TGIC) polyester powder to a minimum film thickness of 2.0 mils (0.002"). Prior to application, the surfaces to be powder coated shall be mechanically etched by brush blasting (ref. SSPC-SP7) and the zinc coated substrate preheated to 450 degrees Fahrenheit for a minimum of one hour in a gas fired convection oven. The coating shall be electrostatically applied and cured in a gas fire convection oven by heating the zinc coated substrate to a minimum of 350 degrees Fahrenheit and a maximum of 400 degrees Fahrenheit. The thermosetting powder resin shall provide both intercoat as well as substrate fusion adhesion that meets 5A or 5B classification of ASTM D3559.

CITY OF CLEVELAND TRAFFIC SIGNAL SUPPORT SPECIFICATIONS

D-64 COMBINATION SIGNAL SUPPORT (BY TYPE AND DESIGN) & SIGNALIZATION MISC.: SIGNAL, OVERHEAD SIGN AND LIGHT POLE SUPPORT (ITEM 632)

In addition to the requirements of specification 632, signal supports shall be painted in accordance with the following:

Powder coating – color: dark bronze

Surface preparation – the exterior steel surface shall be blasé cleaned to steel structures painting council surface preparation specification No. 6 (SSPC-SP6) requirements utilizing cast steel abrasives conforming to the Society of Automotive Engineers (SAE) recommended practice J827. The blast method used is a recirculating, closed cycle centrifugal wheel system with abrasive conforming to SAE shot number S280.

Interior coating – Interior surfaces (pole shafts only) at the base end for a length of approximately 2.0 feet shall be mechanically cleaned and coated with a zinc rich epoxy powder. The coating shall be electrostatically applied and cured in a gas fired convection oven by heating the steel substrate to a minimum of 350 degrees Fahrenheit and a maximum of 400 degrees Fahrenheit.

Exterior coating – all the exterior surfaces shall be coated with a urethane or triglycidyl isocyanurate (TGIC) polyester powder to a minimum film thickness of 2.0 mils (0.002"). The coating shall be electrostatically applied and cured in a gas fired convection oven by heating the steel substrate to a minimum of 350 degrees Fahrenheit. The thermosetting powder resin shall provide both intercoat as well as substrate fusion adhesion that meets 5A or 5B classifications of ASTM D3359.

Combination coating galvanized-powder top coat color: Dark Bronze

Surface preparation – prior to being incorporated into an assembled product, steel plates $\frac{3}{4}$ inches or more in thickness shall be blast cleaned when required to remove rolled-in mill scale, impurities and non-metallic foreign materials. After assembly, all weld flux shall be mechanically removed. The iron or steel product shall be degreased by immersion in an agitated 4.5% - 6.0% concentrated caustic solution elevated to a temperature ranging from 150 degrees Fahrenheit to 190 degrees Fahrenheit. It shall next be rinsed clean from any residual effects of the caustic or acid solutions by immersion in a circulating fresh water bath. Final preparation shall be accomplished by immersion in concentrated zinc ammonium chloride flux solution heated to 130 degrees Fahrenheit. The solution's acidity content shall be maintained between 4.5 – 5.0pH. The assembly shall be air-dried to remove any moisture remaining in the flux coat and/or trapped within the product.

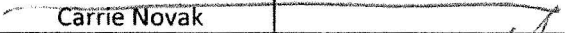
Zinc coating – the product shall be hot-dip galvanized to the requirements of either ASTM A123 (fabricated products) or ASTM A153 (hardware items) by immersion in a molten bath of prime western grade zinc maintained between 810 degrees Fahrenheit and 850 degrees Fahrenheit. The entire product shall be totally immersed with no part of it protruding out of the zinc (no double dipping). This is to limit a risk of trapped contaminants containing chlorides and reduce the risk of bare spots (bare spots can occur when flux on the steel surface is burned away by heat of the first dip). Maximum aluminum content of the bath shall be 0.01%. Flux ash shall be skimmed from the bath surface prior to immersion and extraction of the product to assure a debris free zinc coating.

Exterior coating – all galvanized exterior surfaces shall be coated with a urethane or triglycidyl isocyanurate (TGIC) polyester powder to a minimum film thickness of 2.0 mils (0.002"). Prior to application, the surfaces to be powder coated shall be mechanically etched by brush blasting (ref. SSPC-SP7) and the zinc coated substrate preheated to 450 degrees Fahrenheit for a minimum of one hour in a gas fired convection oven. The coating shall be electrostatically applied and cured in a gas fire convection oven by heating the zinc coated substrate to a minimum of 350 degrees Fahrenheit and a maximum of 400 degrees Fahrenheit. The thermosetting powder resin shall provide both intercoat as well as substrate fusion adhesion that meets 5A or 5B classification of ASTM D3559.

Date: 7/23/2026
Time: 10:30 AM

City of Cleveland
Department of Public Works
Division of Traffic Engineering
Pre-bid meeting sign-in sheet

File No. 73-26
Bid: Purchase of Traffic Signal Support

	Printed Name	Signature	Representing	Telephone Number	Fax Number/Email
1	Michael Robinson		City of Cleveland	216-420-8103	mrobinson2@clevelandohio.gov
2	Carrie Novak		City of Cleveland	216-420-8133	cnovak@clevelandohio.gov
3	Dominic Martin		City of Cleveland	216-420-8272	DMartin@clevelandohio.gov
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