



INVITATION TO BID

(This is not an order.)

CITY OF CLEVELAND

Division of Purchases & Supplies
 601 Lakeside Avenue
 Room 128
 Cleveland, OH 44114

Buyer: Gregory Hart
 216-664-7076
 ghart@clevelandohio.gov

Requestor: Eric Turk
 216-664-6000
 eturk@clevelandohio.gov

Procurement Folder	RFB No.	RFB Description	
158643	RFB 7016 202600000000125	Welding Supplies	
RFB Closing Date/Time		Department/Division	Public Bid Opening Date/Time
April 06, 2026 3:00 PM		7016	April 06, 2026 3:00 PM

SCHEDULE OF EVENTS

Event Description			Event Date	
Group/Line#	Commodity Description	Item Quantity/UOM	Service Dates	Catalog Discount
1 / 1	Welding Supplies		From To	

SPECIFICATIONS/DESCRIPTIONS OF PRODUCTS AND/OR SERVICES - Welding Equipment Repair Services and Supplies
 C-1 - Furnish various materials and labor to service all welding equipment located at the following Division of Streets facility in addition to the labor and service. The Division of Streets will be able to purchase of various welding supplies for the Division of Streets Weld Shop, on an as needed basis. All work must be completed at East 65th Station 2301 East 65th Street, Cleveland, Ohio.

C-2 - Provide Hourly Labor Rate and parts discount

C-3 - See below List for Equipment Repair

1. HYPERTHERM 100 AMP PLASMA
2. BURNEY 3 CNC. BURNER
3. LINCOLN DC 400 AMP MIG WELDER L7 WIRE FEEDER
4. 800 AMP HOBART WIRE FEEDER AC-DC
5. (2) MILLER DEMENSION 452 WIRE FEEDERS
6. MILLER DEMENSION 652 WIRE FEEDER
7. HOBART GAS DRIVEN WELDER (WELDING TRUCK)
8. LINCOLN R34300 AMP ARC WELDERS
9. LINCOLN 450 AMP ARC WELDERS
10. 230 VOLT ELECTRIC SAW
11. LINCOLN 300 AMP TIG WELDER
12. O.S WALKER ELECTRICC MAGNET
13. SPEED CONTROLER AND GEAR DRIVE (TRIP EDGE FIXTURE) REPAIR OF OXYGEN ACETYLENE GAGES REPAIR OF OXYGEN ACETYLENE HOSES REPAIR OR REPLACE WORN AND BROKEN ELECTRODE AND GROUND CLAMPS AND CABLES

C-4 - The purchase of various supplies - Vendor must have capability to supply parts on a regular and emergency basis.

All parts are to carry a minimum 6 month replacement warranty, or any applicable warranties, whichever is greater.

Price lists are to be submitted with bid. Vendors are to state delivery time.

Vendor to list any additional terms or conditions pertaining to bid.

Vendor to state parts discount _____.

All bids shall be based on the latest manufacturer's published price list. Prospective vendors shall indicate price column, and any discount.

Only the latest published price list date, prior to the bid opening date shall be accepted. If no price sheet is available, vendor must state how the City is to be charged.

Ship To:
Streets Weld Shop Streets Weld Shop 2301 E.65th Cleveland, OH 44104

Vendor Response		
	Contract Amount	
	\$	

Vendor Response	Vendor Total Amount for Items	Vendor Total Amount for Services	Payment Discount Offer	
	\$	\$	%	Day(s)



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TERMS OF DELIVERY

- Price quoted shall be F.O.B. delivered to the place designated on purchase order. No other terms will be acceptable.
- Delivery quoted must be stated in terms of work days after receipt of the order.
- All charges for shipping must be included within the Unit Price for each item quote unless otherwise designated by a separate line with a specified dollar amount inclusive of all shipping charges.
- No freight charges will be considered nor processed for payment unless apart of the original quote submitted prior to bid award.

BIDDER AGREES TO COMPLY WITH ALL TERMS AND CONDITIONS BELOW AND ON REVERSE SIDE OF THIS BID

Shipping/Freight Charges

ALL CHARGES FOR SHIPPING MUST BE INCLUDED WITHIN THE UNIT PRICE OF EACH QUOTE UNLESS OTHERWISE DESIGNATED BY A SEPARATE LINE ITEM WITH A SPECIFIED DOLLAR AMOUNT INCLUSIVE OF ALL SHIPPING CHARGES.
NO FREIGHT CHARGES WILL BE CONSIDERED NOR PROCESSED FOR PAYMENT UNLESS APART OF THE ORIGINAL QUOTE SUBMITTED PRIOR TO BID AWARD.

Call Buyer Only

Bidders must address all questions to the Buyer (See Above.) Do NOT contact the "Requestor." Contract only the Buyer listed above.

No Price increase

This Purchase Order does not permit price increases.

Missing information

It is each bidder's individual responsibility to determine for themselves, in advance of bid submission, the accuracy and completeness of any and all information in an RFB. If a potential bidder does not notify the Division of Purchases and Supplies in advance of the bid opening date of any possible discrepancy then any such discrepancy or erratum cannot be the basis for a protest of award. Contact the Buyer immediately if there is a question of accuracy or completeness in these bid documents.



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BIDDER MUST COMPLETE & SIGN BELOW

NAME OF THE FIRM:
STREET ADDRESS:
CITY: STATE: ZIP CODE:
FED ID # / SSN #:
PHONE NO.: FAX NO.:
EMAIL ADDRESS:
PLEASE PRINT CONTACT NAME:
AUTHORIZED SIGNATURE: DATE:

All bids and related documents must be enclosed in a sealed envelope and marked with the RFB number.

RETURN BID TO: Division of Purchases & Supplies
601 Lakeside Ave
Room 128, City Hall
Cleveland, OH 44114

WELDING MACHING & WELDER REPAIR

LINE #	PART NO #	DESCRIPTION	QTY	U/M	COST	TOTAL COST
1	SRV REP90LG	SHOP LABOR	5	HR		
2	SRV SUPPLIES	REPAIR SUPPLIES	1	EA		
3	MIL 048282	TRIGGER RECEPTICAL	1	EA		
4	MIL 211476	SWITCH	1	EA		
5	MIL 168825	DRIVE PINION	2	EA		
6	MIL 151053	V-KNURLED DRIVE ROLL KIT 4-ROLL, .045"	1	EA		
7	MIL 151062	V-KNURLED DRIVE ROLL KIT 2-ROLL, .045"	1	EA		
8	MIL 172075	DRIVE ROLL CARRIER	8	EA		
9	MIL 907785001	DELTAWELD 500 208-230/460 14 PIN & METERS	2	EA		
10	MIL 951815001	INTELLX DUAL FEEDER BASIC W/BERNARD GUN PACKAGE	1	EA		
11	MIL 301758	INDUSTRIAL RUNNING GEAR AND CYLINDER RACK	1	EA		
12	MIL 301838	DELTAWELD 350/500 FEEDER SWIVEL	1	EA		
13	MIL 229853	CONE OUTLET GUIDE	1	EA		
14	MIL 229891	REPLACEMENT LINER, 25' ALUMA PRO	1	EA		
15	SEM SC12-3	SMITH SC SERIES HEAVY-DUTY ACETYLENE CUTTING TIP	1	EA		
16	MIL 000069	MILLER M-SERIES CONTACT TIP .045"	10	EA		
17	REV B-SVA18-6X6	ALUMINUM FIBERGLASS WELD BLANKET 6'X6', 18ZO	1	EA		
18	HYP 127243	SHADE 6 REPLACEMENT SHIELD	1	EA		
19	ITW S246312-029	FABCO TRIPLE 7 MIG 9FCAW) WIRE .045", 33# SPOOL	66	EA		
20	SEM SC225	21" HD CUTTING TORCH, 75 DEGREE	1	EA		
21	SEM SC12-2	SMITH SC SERIES HEAVY-DUTY ACETYLENE CUTTING TIP	1	EA		
22	WMK 14481	V30 NEMESIS SAFETY FLASSES BLUE MIRROR / BLACK FRAME	1	EA		
23	WAC TC.70S6.05	ER70S-6 MIG (GMAW) WIRE .030", 11# SPOOL	55	LB		
24	LIN ED026804	OUTSHIEL 71m (FCAW-G) MIG WIRE .035", 10# SPOOL	50	LB		
25	LIN ED032928	SUPERARC L-56 MIG (GMAW) WIRE .045", 33# PLASTIC SPOOL	165	LB		
26	TRE 403-20-45-25	TOUGH LOCK HD CONTACT TIP .045", (25/PACK)	25	EA		
27	BER T-045	CENTERFIRE CONTACT TIP, .045"	10	EA		
28	LIN ED031669	ULTRACORE 71A75 DUAL (FCAW-G)WIRE, .045", 33# SPOOL	165	LB		
29	TRE 401-5-75	HD AIR-COOLED SLIP-ON NOZZLE 3/4" ID, 1/4" RECESS	1	EA		
30	BER N-5818C	CENTERFIRE LARGE NOZZLE, COPPER 5/8" ID, 1/8" RECESS	10	EA		
31	MIL 206189	FASTIP .312 OD, .052" & 3/64" ALUMINUM WIRE (25/PK)	25	EA		
33	SEM SC13-3	GOUGING TIP, SIZE 3	1	EA		
34	WAC TCC.EAGLE-ARC.719.16	EAGLE-ARC 719 MIG (FCAW) WIRE .045", 33# SPOOL	297	LB		
35	MIL 271320	DIGITAL INFINITY COVER LENS OUTSIDE	1	PKG		
36	UNA 23106	GENERAL PURPOSE CUT-OFF WHEEL 6" X .045" X 7/8", TYPE 1/41	2500	EA		
37	MMM 051141-55605	CUBITRON II 967A FLAP DISC 4-1/2" X 7/8", 40+, TYPE 27	10	EA		
38	WAC TC.70S6.173	ER70S-6 MIG (GMAW) WIRE .045", 33# SPOOL	231	LB		
39	MMM 638060-89301	SCOTCH-BRITE ROLOC DISC 2", MED, TYPE TR	4	BOX		
40	LIN ED031121	LINCORE 55 MIG (FCAW-S) WIRE 1/16", 25# STEEL SPOOL	125	LB		
41	MMM 051125-87397	SILVER DEP CNT GRINDING WHEEL 4-1/2" X 1/4" X 5/8"-11, TYPE 27	1	BOX		
42	MMM 051141-27718	CUBITRON II 984F ROLOC DISC 3", 80+, TYPE TR	100	EA		

LINE #	PART NO #	DESCRIPTION	QTY	U/M	COST	TOTAL COST
43	MMM 051141-27717	CUBITRON II 984F ROLOC DISC 2", 80 FRIT, TYPE TR	4	BOX		
44	MMM 638060-89195	SCOTCH-BRITE ROLOC DISC 2", V-FINE, TYPE TN	4	BOX		
45	MMM 051141-27702	CUBITRON II 984F ROLOC DISC 3", 36+, TYPE TR	200	EA		
46	MMM 051141-27701	CUBITRON II 984F ROLOC DISC 2", 36 GRIT, TYPE TR	4	BOX		
47	MMM 638060-89300	SCOTCH-BRITE ROLOC DISC 2", COARSE, TYPE TR	4	BOX		
48	BER T-062	CENTERFIRE CONTACT TIP, 1/16"	10	EA		
49	NRN 66252842026	GEMINI RIGHTCUT CUT-OFF WHEEL 4-1/2" X .045" X 7/8" TY 27/42	25	EA		
50	LIN ED028281	EXCALIBUR 7018 MR STICK (SMAW) ELECTRODE, 1/8", 50# EOC	50	LB		
51	HYP 228788	DURAMAX HRT TORCH W/25' CABLE, PM 1000, 1250, 1650	1	EA		
52	JAC 14730	JACKSON GC-2 GROUND CLAMP 200 AMP	1	EA		
53	NRN 66252842016	GENMINI GRIND & CUTTING WHEEL 4" X 1/8" X 3/8", TYPE 27	10	EA		
54	NAS 102-4CC58	CRIMPED WIRE CUP BRUSH 4", 5/8"-11, 0.014" STEEL WIRE	1	EA		
55	NRN 66252839028	BYNORTON CRIMPED WIRE CUP WHEEL 1-3/4", .012" STEEL	20	EA		
56	WMK 731	WELDMARK NOZZLE DIP 16 OZ JAR	1	EA		
57	MMM 8511	3M PARTICULATE RESPIRATOR 8511 N95	1	BOX		
58	NAS 102-4CC58	CRIMPED WIRE CUP BRUSH 4", 5/8"-11, 0.014" STEEL WIRE	3	EA		
59	WMK WM25685	V30 NEMESIS SAFETY GLASSES BLACK, INDOOR/OUTDOOR LENS	24	EA		
60	WAC TC.70S6.093	ER70S-6MIG (GMAW) WIRE .035", 33# SPOOL	132	LB		
61	HYP 220971	ELECTRODE DURAMX	25	EA		
62	HYP 220990	NOZZLE, 100A	10	EA		
63	HYP 220842	ELECTRODE, 65 & 85 TORCH	10	EA		
64	HYP 220854	RETAINING CAP 65 & 85 AMP	2	EA		
65	HYP 220992	DRAG SHIELD 100A HANDHELD	5	EA		
66	HYP 220994	100A SWIRL RING	3	EA		
67	WAC TS.308L-SI.173	ER308LSI MIG (GMAW) WIRE .045", 33# PLASTIC SPOOL	132	LB		
68	WMK T508	THERMOID GRADE T TWIN HOSE BB FITTINGS, 3/8" X 50'	1	EA		
69	WMKWM3001	SINGLE-FLINT SPARK LIGHTER ROUND	1	BOX		
70	WMK T504	THERMOID GRADE T TWIN HOSE BB FITTINGS, 1/4" X 50'	1	EA		
71	MMM 051141-55605	CUBITRON II 967A FLAP DISC 4-1/2" X 7/8", 40+, TYPE 27	20	EA		
72	HYP 220975	NOZZLE DURAMAX	10	EA		
73	HYP 220976	SHIELD DURAMAX HY AMP 125A	5	EA		
74	MMM 638060-89290	SCOTCH-BRITE ROLOC DISC 3", COARSE, TYPE TR	100	EA		
75	MMM 051144-76629	3M 777F ROLOC DISC 2", 36+, TYPE TR	50	EA		
76	HRC 1801360	HEATING TORCH, K-43-2	2	EA		
77	HRC 1800160	2290-4H TIP TUBE	2	EA		
78	HRC 1800150	2290-3H HEATING TIP OXY-PROPANE	2	EA		
79	HRC 9000738	BRASS BUSHING, HEATING TIP	2	EA		
				TOTAL		

Effective Immediately: In accordance with Codified Ordinance 181.13 (I) the City shall receive competitive sealed bids through email. All City of Cleveland bids estimated to be less than 50K in value will be submitted and received electronically via email. All bids must be emailed to CityofClevelandbids@clevelandohio.gov. Upon receipt of your bid, you will receive a reply indicating your bid has been received.

Bidder's Instructions

See enclosed Terms & Conditions. Read and follow all terms and conditions of the bid.

Bids must be submitted to CityofClevelandbids@clevelandohio.gov, the Document ID Number and Buyer's Name must be identified in the email subject line. Also clearly state the Document ID Number, Bid Description, Buyer's Name and Closing Date.

PLEASE NOTE: Bids received after the Closing Date, Closing Time or sent to any other email address not identified in the Bidders Instructions cannot be considered.

Northern Ireland Affidavit must be completed, signed and included with each bid.

The bid must be submitted to: CityofClevelandbids@Clevelandohio.Gov

The bid documents must include:

- The Document ID Number and Buyers Name in email subject line
- PDF File of Request For Bid Form
- Terms & Conditions.
- Northern Ireland Affidavit.
- Wage Theft Form.

Contact the Buyer immediately at the number on the Bid Form if you do not have all the required documents.

Subject: Submission of NORTHERN IRELAND FAIR EMPLOYMENT PRACTICES DISCLOSURE

Each bidder and/or appropriate parties should complete the DISCLOSURE and submit it with the bid, if possible. If not submitted with the bid, it must be completed and submitted to the Commissioner of Purchases and Supplies prior to any contract being awarded by the City. If a bidder or appropriate parties fail to complete and submit it, they shall not be eligible for a contract award.

NORTHERN IRELAND FAIR EMPLOYMENT PRACTICES DISCLOSURE

INSTRUCTIONS: Pursuant to Codified Ordinance Sec. 181.36, the information requested on this page must be supplied by all Contractors and any Subcontractors having more than a fifty percent (50%) interest in the proposed contract prior to any contract being awarded by the City of Cleveland. Any Contractor or Subcontractor who is deemed to have made a false statement shall be declared to have acted in default of its contract and shall be subject to the remedies for default contained in its contract. For failure to cure such a default, the Contractor or Subcontractor shall be automatically excluded from bidding for the supply of any goods or services for use by the City for a period of two years.

CHECK WHICHEVER IS APPLICABLE:

A. The undersigned or any controlling shareholder,* subsidiary, or parent corporation of the undersigned is NOT ENGAGED IN ANY BUSINESS OR TRADING FOR PROFIT IN NORTHERN IRELAND. (If paragraph A. is checked, proceed to the signature line.)

B. The undersigned or any controlling shareholder,* subsidiary, or parent corporation IS ENGAGED IN ANY BUSINESS OR TRADING FOR PROFIT IN NORTHERN IRELAND. (If paragraph B. is checked, please either check the stipulation contained in paragraph C. or attach documentation that shows that the undersigned has complied with the stipulation contained in paragraph C.

C. The undersigned and all enterprises identified in paragraph B. are TAKING LAWFUL AND GOOD FAITH STEPS TO ENGAGE IN FAIR EMPLOYMENT PRACTICES WHICH ARE RELEVANT TO THE STANDARDS EMBODIED IN THE "MacBRIDE PRINCIPALS FOR FAIR EMPLOYMENT IN NORTHERN IRELAND." A copy of the MacBride Principles can be obtained from the Office of the Commissioner of Purchases and Supplies. In lieu of checking this paragraph, the undersigned must attach documentation which the undersigned believes shows compliance with the stipulation contained in this paragraph C.

Name of Contractor or Subcontractor
By: _____
Title: _____

*"Controlling shareholder" means any shareholder owning more than fifty percent (50%) of the stock in the corporation or more than twenty-five percent (25%) of the stock in the corporation if no other shareholder owns a larger share of stock in the corporation.



WAGE THEFT AND PAYROLL FRAUD DISCLOSURE

SUMMARY:

Bidders on certain City contracts, recipients of Assistance, and any of their prospective subcontractors must disclose any wage theft or payroll fraud violations over the last three years. Unless they receive a waiver from the City's Fair Wage Employment Board, violators are placed on the City's Adverse Determination List, which prevents them from entering into new contracts with or receiving Assistance from the City. This disclosure requirement and the waiver process are set forth in Chapter 190 of the Codified Ordinances of Cleveland, Ohio, 1976 ("Chapter 190").

INSTRUCTIONS:

Pursuant to Chapter 190, the information requested on this document must be provided by any person or entity bidding on or making a proposal for a Construction or Improvement Contract or a Service Contract, or applying for Assistance, and any of their prospective subcontractors.

Any person or entity that is deemed to have made a false statement shall be declared to have acted in default of its contract and shall be subject to the remedies for default contained in its contract.

DEFINITIONS:

"Adverse Determination" means a final action or adjudication that the person or entity in question has committed Wage Theft or Payroll Fraud and is further defined in Chapter 190.

"Assistance" means any form of City financial assistance, except for financial assistance provided for the development, rehabilitation or other means of providing residential housing. Assistance includes but is not limited to: grants; economic development loans; tax credits, incentives and abatements; subsidies; and bonds. Assistance does not include financial assistance which is received from another government or other entity with the City acting only as a conduit or fiscal agent for the funds, where the City exercises no control over the identity of any recipient or of the terms of the contract. Community Development Block Grant Funds are not considered conduit funds and, to the extent they otherwise qualify, are included as Assistance.

"Construction or Improvement Contract" means any contract entered into pursuant to Chapter 167 or Chapter 185 of the Codified Ordinances.

"Payroll Fraud" means concealing an entity's true payroll tax liability or other financial liability to a government agency from government licensing, regulatory or taxing agencies through misclassification of employees, failure to report or underreported



payment of wages, or executing a cash transaction while failing to maintain proper records of reporting and withholding.

“Service Contract” means any contract or subcontract between a person, business or corporation and the City of Cleveland that primarily involves the furnishing of services to the City (as opposed to the purchase of goods or other property or the leasing of property), and shall be limited to the following categories of services: food service, janitorial, security services, parking lot attendants, home health care, health care aides, waste management, automotive repair services, landscaping, towing contracts, building and maintenance services, carpentry, clerical services, urban forestry, housekeeping, street maintenance and repair, and sidewalk maintenance and repair. This includes services performed on City-owned premises including the following City-owned locations: airports, parking lots, municipal parks, recreational facilities, and City-owned buildings. Contracts that are primarily for the purchase of goods or other property are not considered Service Contracts.

“Wage Theft” means a violation of the Ohio Prompt Pay Statute, RC 4113.15; the Ohio Minimum Fair Wage Standards Act, RC Chapter 4111; Oh. Const. Art. II, Sec. 34a; RC Chapters 4109 or 4115; RC 4113.17, 4113.18, 4113.52 or 4113.61; or a violation of any substantially equivalent federal or state law; as any of these laws may be amended or superseded.

CHECK WHICHEVER IS APPLICABLE:

(A) () The undersigned person or entity HAS NOT had any Adverse Determinations within the last three (3) years.

(B) () The undersigned person or entity HAS had any Adverse Determinations within the last three (3) years.

If (B) is checked, then in an attachment(s) to this form, please disclose all Adverse Determinations within the last three (3) years.

Name of Person or Entity: _____

Signature: _____

Printed Name of Signatory: _____

Title of Signatory: _____

Date: _____